PATENT COOPERATION TREATY PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference P23983PCAU	FOR FURTHER ACTION	See Form PCT/IPEA/416			
International application No. PCT/AU2005/000021	International filing date (day/mont) 11 January 2005	h/year) Priority date (day/month/year) 12 January 2004			
International Patent Classification (IPC) or	<u> </u>				
Int. Cl.					
B42D 15/10 (2006.01)	G02F 1/133 (2006.01)				
Applicant SECURENCY PTY LIMITED	et al				
This report is the international prelimin Authority under Article 35 and transmit		by this International Preliminary Examining cicle 36.			
2. This REPORT consists of a total of 5	sheets, including this cover sheet.	·			
3. This report is also accompanied by AN	NEXES, comprising:				
a. (sent to the applicant and to the	e International Bureau) a total of	sheets, as follows:			
sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).					
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.					
b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s)), containing a sequence listing and/or table related thereto, in electronic form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).					
4. This report contains indications relatin		• • • • • • • • • • • • • • • • • • • •			
X Box No. I Basis of the repo	rt				
Box No. II Priority					
Box No. III Non-establishme	nt of opinion with regard to novelty	inventive step and industrial applicability			
Box No. IV Lack of unity of invention					
	No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				
X Box No. VI Certain documen	Certain documents cited				
Box No. VII Certain defects in	I Certain defects in the international application				
Box No. VIII Certain observations on the international application					
Date of submission of the demand	Date of con	upletion of this report			
18 July 2005	21 December 2005				
Name and mailing address of the IPEA/AU	Authorized (Officer			
AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTRA E-mail address: pct@ipaustralia.gov.au Facsimile No. (02) 6285 3929	. MATTH	CW FORWARD			

International application No.

PCT/AU2005/000021

Box	c No. I	Basis of t	the report		
1.	With	regard to the lan	guage, this	report is based on:	
	X	The international	l application	n in the language in which it was filed	
		A translation of t translation furnis		ional application into , which is the la purposes of:	anguage of a
		internation	nal search (under Rules 12.3(a) and 23.1 (b))	
		publication	n of the inte	ernational application (under Rule 12.4(a))	
		internation	nal prelimir	nary examination (Rules 55.2(a) and/or 55.3(a))	
2.	furni		ving Office	te international application, this report is based on (replacement sheets which in response to an invitation under Article 14 are referred to in this report as treport):	
				as originally filed/furnished	
	$\overline{\Box}$	the description:			
	ш	•	pages	as originally filed/furnished	
		•	pages*	received by this Authority on with the letter of	
			pages*	received by this Authority on with the letter of	
		the claims:			. ••
		•	pages	as originally filed/furnished	
	,		pages*	as amended (together with any statement) under Article 19	
		•	pages*	received by this Authority on with the letter of	
			pages*	received by this Authority on with the letter of	
		the drawings:			
			pages	as originally filed/furnished	
			pages*	received by this Authority on with the letter of	
			pages*	received by this Authority on with the letter of	-
				y related table(s) - see Supplemental Box Relating to Sequence Listing.	
3.		The amendments	s have resul	ted in the cancellation of:	
		the desc	ription, pag	ges	
		the clair	ms, Nos.		
		<u></u>	vings, sheet	e/fige	
		<u></u>		•	
			ence listing		
		any tabl	le(s) related	to the sequence listing (specify):	
4.				shed as if (some of) the amendments annexed to this report and listed below he considered to go beyond the disclosure as filed, as indicated in the Suppleme	
		the desc	ription, pag	290	
			ms, Nos.		
		the draw	vings, sheet	ts/figs	
		the sequ	ence listing	g (specify):	
		any tabl	le(s) related	to the sequence listing (specify):	
٠	If it	tem 4 applies, some	or all of tho	se sheets may be marked "superseded."	

International application No.

PCT/AU2005/000021

Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

1. Statement						
Novelty (N)	Claims 1-68	YES				
	Claims	NO				
Inventive step (IS)	Claims 1-68	YES				
	Claims	NO				
Industrial applicability (IA)	Claims 1-68	YES				
	Claims	NO				

2. Citations and explanations (Rule 70.7)

The following documents identified in the International Search Report have been considered for the purposes of this report:

- D1 JP 03-118198 (TOPPAN PRINTING CO LTD)
- D2 US 6160597 (SCHADT et al)
- D3 JP 2001-256531 (DAINIPPON PRINTING CO.LTD)
- D4 WO 2001/055960 (ROLIC AG)
- D5 JP 2003-185835 (DAINIPPON PRINTING CO LTD)
- D6 WO 1994/002329 (PORTALS LIMITED)
- D7 US 5602661 (SCHADT et al)
- D8 US 5903330 (FUNFSCHILLING et al)
- D9 WO 2003/061980 (DE LA RUE INTERNATIONAL LIMITED)

The present application defines a security document with a polymer substrate, an optical component of an orienting layer and a liquid crystal polymer in contact with the orienting layer and an intermediate adhesion improving layer between the orienting layer and the substrate. A method of manufacturing a security document is defined in claim 53, whereby a primer is applied to a substrate, an orienting layer is applied to the primer, the molecules of the orienting layer are aligned and a liquid crystal polymer is applied over the orienting layer.

The inventive concept of the present application resides in improving adhesion between the substrate and the optical component. This concept is not unequivocally defined in the independent claims

D1 discloses a substrate (1), a metal reflecting layer (3) formed by vapour deposition, a liquid crystal (LCP) layer (4), a polarizing film (5) (i.e. an optical layer) and a protective layer (6). An adhesion improving layer between an optical component and the substrate is not disclosed by this document.

In document D2, a photo-oriented polymer network (PPN) (2) is applied over substrate (1). Layer (2) can also be a polyimide layer rubbed in one direction, having an orienting effect obtained by SiOx sputtering (re claims 29 to 32). Over layer (2) is a layer (3) of cross-linked liquid crystal (LCP) monomers, a decoupling layer (6) and upper orienting layer (6). As in D1, improving adhesion between layer (2) and the substrate is not suggested.

Document D3, in figure 7, recites a security product with a base (11), separation layer (21), protective layer (18A), and a series of optical alignment layers (12, 14, 16) and LCP layers (13, 15, 17). The final layer is a heat sealing layer (22). This document does not disclose an intermediate layer that improves adhesion between the optical component and the substrate.

International application No. PCT/AU2005/000021

Supp	lemental	Box
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In case the space in any of the preceding boxes is not sufficient.

Continuation of:

In document D5, an authenticity identifying structure includes the substrate of plastic (2) (paragraph 0012), an adhesive (3) (paragraph 0017), a heat resistant improvement layer (4), an optical component of detailed irregularities such as hologram (5a) (paragraph 0024), an LCP layer (5), and a protective layer (6) (see figure 1). D5 discussed the importance of the adhesives layer (3) in obtaining a firmly laminated structure (paragraphs 0044 to 0046). However none of the other documents cited teach of the need for a separate adhesive layer. Thus the person skilled in the art would not be motivated to combine the disclosure of D5 with any of documents D1 to D4, or D6 to D9

Document D4 recites an optical security device having a first layer of optically anisotropic material selectively oriented in different directions over the area of the layer such as to encrypt an object within the layer (re claims 49 to 52). In the embodiment of figure 2, the device has a substrate (10) of glass, paper or <u>plastic</u>, a reflector layer (12) of metal or a cholesteric (LCP) material, a patterned LCP layer (14). Layer (12) is coated or printed onto the substrate (page 7, lines 5 to 7). An adhesion layer is not suggested by this document.

Document D6 provides a polymer substrate (1) with a layer of LCP including hidden images. In D7 spaced substrates (1, 5) have immediate PPN layers (2, 4) and a liquid crystal network (6) between the PPN. D8 recites an optical component with orientation layer (2) on substrate (1) and cross linked LCP layers over laying the orientation layer. Document D9 provides a polymer note having a metallic layer with areas removed and LCP added to the demetalised regions. None of the documents D6 to D9 disclose a security document with an adhesive layer as defined in the present claims.

Articles 33(2) to 33(3) of the PCT are satisfied, claims 1 to 68 are considered to be novel and possess an inventive step in view of the D1 to D9 either alone or in combinations obvious to one or ordinary skill in the art. Article 33(4) is satisfied, claims 1 to 68 have a self evident industrial application.

International application No. PCT/AU2005/000021

Box No. VI Certain documents cited 1. Certain published documents (Rule 70.10) Application No. Publication date Filing date Priority date (valid claim) Patent No. (day/month/year) (day/month/year) (day/month/year) P,A JP 2004-053870 19 February 2004 19 July 2002 19 July 2002 This document discloses a base of resin (11), an adhesive layer (12), LCP layer (13) and a protective layer (15). This document does not suggest an orienting layer as defined by claim 1. 2. Non-written disclosures (Rule 70.9) Kind of non-written disclosure Date of non-written disclosure Date of written disclosure (day/month/year) referring to non-written disclosure (day/month/year)